

## Master Chemical and Substance Inventory List:

<b>Date</b>	<b>Brand Name</b>	<b>Manufacturer</b>	<b>Chemical Name</b>
22MAY2023	GE Silicone	General Electric (GE)	GE Silicone (Clear)
06SEP2016	Windex	SC Johnson	Windex Glass and more multisurface
12APR2022	Alex Acrylic	DAP Global	Alex Acrylic (All Colors)
11APR2022	Alex Acrylic	DAP Global	Alex Plus (Clear)
01JUN2024	Contact Adhesive	3M	Contact Adhesive

# Safety Data Sheet



Revision Number: 001.0

Issue date: 05/22/2023

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** GE Advanced Silicone Window and Door Projects  
**Product type/use:** Joint sealant, silicone  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 2811092  
**Item number:**  
**Region:** United States  
**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**WARNING:** MAY CAUSE AN ALLERGIC SKIN REACTION.  
SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust or fumes. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

**Storage:** Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Silica, amorphous, fumed, crystal-free	112945-52-5	>= 5 - <= 10
1,1,1,3,3,3-Hexamethyldisilazane	999-97-3	>= 1 - <= 5
Trimethoxy(methyl)silane	1185-55-3	>= 1 - <= 5
octamethylcyclotetrasiloxane	556-67-2	>= 0.1 - <= 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

Exposure to moisture during cure will release 0.1 - 0.9% methanol.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Move to fresh air. If symptoms persist, seek medical advice.
<b>Skin contact:</b>	Wipe off with paper towel or cloth. Rinse with running water and soap. Remove contaminated clothing and shoes. Wash contaminated clothing before reuse. Thoroughly clean shoes before reuse. Seek medical attention immediately.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek medical attention immediately.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek medical attention immediately.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon, Oxides of silicon, Formaldehyde, Toxic and irritating vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Vapours should be extracted to avoid inhalation. Avoid contact with eyes, skin and clothing. Do not wear contact lenses. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation. Wash thoroughly after handling. See Section 8 of the SDS for Personal Protective Equipment. Keep container closed.
<b>Storage:</b>	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silica, amorphous, fumed, crystal-free	10 mg/m <sup>3</sup> TWA Inhalable dust. 3 mg/m <sup>3</sup> TWA Respirable fraction. 3 mg/m <sup>3</sup> TWA Respirable particles. 10 mg/m <sup>3</sup> TWA Inhalable particles.	20 MPPCF TWA 0,8 mg/m <sup>3</sup> TWA 50 MPPCF TWA Total dust. 5 mg/m <sup>3</sup> TWA Respirable fraction. 15 mg/m <sup>3</sup> TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
1,1,1,3,3,3-Hexamethyldisilazane	None	None	10 ppm TWA 50 ppm STEL	None
Trimethoxy(methyl)silane	None	None	None	None
octamethylcyclotetrasiloxane	None	None	10 ppm TWA	None

**Engineering controls:**

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

**Respiratory protection:**

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Solid
<b>Color:</b>	Clear
<b>Odor:</b>	Alcoholic
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	> 100 °C (> 212°F)
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.01
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	Not available.
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not classified as a flammability hazard
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Not available.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	3 %; 31 g/l (by weight, calculated using CARB method; g/L less water, less exempts calculated using SCAQMD method)
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.



## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of silicon. Formaldehyde. Ammonia. Methanol.
<b>Incompatible materials:</b>	Acids and bases. Oxidizing agents. Amines.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight. Exposure to moisture.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

**Potential Health Effects/Symptoms**

<b>Inhalation:</b>	When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
<b>Skin contact:</b>	Prolonged or repeated skin contact may cause skin irritation or allergic skin sensitization reaction.
<b>Eye contact:</b>	May cause eye irritation.
<b>Ingestion:</b>	Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
1,1,1,3,3,3-Hexamethyldisilazane	Oral LD50 (Rat) = 847 mg/kg Oral LD50 (Rabbit) = 1,100 mg/kg Oral LD50 (Mouse) = 850 mg/kg Inhalation LC50 (Rat, 4 h) = 8,700 mg/m3 Inhalation LC50 (Rat, 4 h) = 10.3 mg/l	Irritant
Trimethoxy(methyl)silane	Inhalation LC50 (Rat, 4 h) = > 26000 ppm	Irritant, Allergen
octamethylcyclotetrasiloxane	Oral LD50 (Rat) = > 4,800 mg/kg Dermal LD50 (Rat) = > 2,000 mg/kg Dermal LD50 (Rabbit) = > 4,640 mg/kg Inhalation LC50 (Rat, 4 h) = 36 mg/l	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silica, amorphous, fumed, crystal-free	No	No	No
1,1,1,3,3,3-Hexamethyldisilazane	No	No	No
Trimethoxy(methyl)silane	No	No	No
octamethylcyclotetrasiloxane	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: First issue.

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 05/22/2023

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**Safety Data Sheet**

according to Hazard Communication Standard; 29 CFR 1910.1200



**WINDEX® ORIGINAL GLASS CLEANER**

Version 0.0

Print Date 09/06/2016

Revision Date 00/00/0000

SDS Number 350000014153

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product information**

- Product name** : **WINDEX® ORIGINAL GLASS CLEANER**
- Recommended use** : Hard Surface Cleaner
- Manufacturer, importer, supplier** : S.C. Johnson & Son, Inc.  
1525 Howe Street  
Racine WI 53403-2236
- Telephone** : +18005585252
- Emergency telephone number** : 24 Hour Medical Emergency Phone: (866)231-5406  
24 Hour International Emergency Phone: (703)527-3887  
24 Hour Transport Emergency Phone: (800)424-9300

**2. HAZARDS IDENTIFICATION**

**Classification of the substance or mixture**

**Globally Harmonized System (GHS) Classification**

This product does not meet the criteria for classification in any hazard class according to regulation OSHA 29 CFR 1910.1200.

**Labelling**

**Precautionary statements**

**Other hazards** : None identified

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**3. COMPOSITION/INFORMATION ON INGREDIENTS**

This product does not contain hazardous chemicals at or above a reportable level as defined by OSHA 29 CFR 1910.1200

For additional information on product ingredients, see [www.whatsinsidescjohnson.com](http://www.whatsinsidescjohnson.com).

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**4. FIRST AID MEASURES**

**Eye contact** : No special requirements

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- Skin contact** : No special requirements
- Inhalation** : No special requirements.
- Ingestion** : No special requirements

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**5. FIREFIGHTING MEASURES**

- Suitable extinguishing media** : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Specific hazards during firefighting** : Container may melt and leak in heat of fire.
- Further information** : Fight fire with normal precautions from a reasonable distance. Standard procedure for chemical fires. Wear full protective clothing and positive pressure self-contained breathing apparatus.

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**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions** : Wash thoroughly after handling.
- Environmental precautions** : Outside of normal use, avoid release to the environment.
- Methods and materials for containment and cleaning up** : Dike large spills.  
Clean residue from spill site.

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**7. HANDLING AND STORAGE**

- Handling**
- Precautions for safe handling** : Avoid contact with skin, eyes and clothing.  
For personal protection see section 8.  
KEEP OUT OF REACH OF CHILDREN AND PETS.
- Advice on protection** : Normal measures for preventive fire protection.

## Safety Data Sheet

according to Hazard Communication Standard; 29 CFR 1910.1200



## WINDEX® ORIGINAL GLASS CLEANER

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**against fire and explosion**

### Storage

**Requirements for storage areas and containers** : Keep container closed when not in use.

**Other data** : Stable under normal conditions.

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Occupational Exposure Limits

ACGIH or OSHA exposure limits have not been established for this product or reportable ingredients unless noted in the table above.

### Personal protective equipment

**Respiratory protection** : No special requirements.

**Hand protection** : No special requirements.

**Eye protection** : No special requirements.

**Skin and body protection** : No special requirements.

**Hygiene measures** : Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Form** : liquid

**Color** : blue

**Odor** : floral

**Odour Threshold** : Test not applicable for this product type

**pH** : 10.7  
at (25 C)

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<b>Melting point/freezing point</b>	: 0 C
<b>Initial boiling point and boiling range</b>	: 100 C
<b>Flash point</b>	: does not flash
<b>Evaporation rate</b>	: Test not applicable for this product type
<b>Flammability (solid, gas)</b>	: Does not sustain combustion.
<b>Upper/lower flammability or explosive limits</b>	: Test not applicable for this product type
<b>Vapour pressure</b>	: Calculated 31.7 hPa
<b>Vapour density</b>	: Test not applicable for this product type
<b>Relative density</b>	: 1.00 g/cm <sup>3</sup> at 25 C
<b>Solubility(ies)</b>	: soluble
<b>Partition coefficient: n-octanol/water</b>	: Test not applicable for this product type
<b>Auto-ignition temperature</b>	: Test not applicable for this product type
<b>Decomposition temperature</b>	: Heating can release hazardous gases.
<b>Viscosity, dynamic</b>	: similar to water

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- Viscosity, kinematic** : similar to water
  
- Oxidizing properties** : Test not applicable for this product type
  
- Volatile Organic Compounds Total VOC (wt. %)\*** : 0.2 % - additional exemptions may apply  
\*as defined by US Federal and State Consumer Product Regulations
  
- Other information** : None identified :

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**10. STABILITY AND REACTIVITY**

- Possibility of hazardous reactions** : If accidental mixing occurs and toxic gas is formed, exit area immediately. Do not return until well ventilated.
  
- Conditions to avoid** : Direct sources of heat.
  
- Incompatible materials** : Do not mix with bleach or any other household cleaners. Strong bases
  
- Hazardous decomposition products** : Thermal decomposition can lead to release of irritating gases and vapours.

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**11. TOXICOLOGICAL INFORMATION**

- Emergency Overview** : This product does not meet the criteria for classification in any hazard class according to regulation OSHA 29 CFR 1910.1200.
  
- Acute oral toxicity** : LD50 > 5000 mg/kg
  
- Acute inhalation toxicity** : LC50 > 10 mg/L
  
- Acute dermal toxicity** : LD50 > 5000 mg/kg



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GHS Properties	Classification	Routes of entry
Acute toxicity	No classification proposed	Oral
Acute toxicity	No classification proposed	Dermal
Acute toxicity	No classification proposed	Inhalation - Dust and Mist
Acute toxicity	No classification proposed	Inhalation - Vapour
Acute toxicity	No classification proposed	Inhalation - Gas
Skin corrosion/irritation	No classification proposed	-
Serious eye damage/eye irritation	No classification proposed	-
Skin sensitisation	No classification proposed	-
Respiratory sensitisation	No classification proposed	-
Germ cell mutagenicity	No classification proposed	-
Carcinogenicity	No classification proposed	-
Reproductive toxicity	No classification proposed	-
Specific target organ toxicity - single exposure	No classification proposed	-
Specific target organ toxicity - repeated exposure	No classification proposed	-
Aspiration hazard	No classification proposed	-

**Aggravated Medical Condition** : None known.

## 12. ECOLOGICAL INFORMATION

**Product** : The product itself has not been tested.

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**Toxicity**

The ingredients in this formula have been reviewed and no adverse impact to the environment is expected when used according to label directions.

**No environmental data required.**

**Other adverse effects** : None known.

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**13. DISPOSAL CONSIDERATIONS**

Consumer may discard empty container in trash, or recycle where facilities exist.

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**14. TRANSPORT INFORMATION**

Please refer to the Bill of Lading/receiving documents for up-to-date shipping information.

**Land transport**

Not classified as dangerous in the meaning of transport regulations.

**Sea transport**

Not classified as dangerous in the meaning of transport regulations.

**Air transport**

Not classified as dangerous in the meaning of transport regulations.

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**15. REGULATORY INFORMATION**

**Notification status** : All ingredients of this product are listed or are excluded from listing on the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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- Notification status** : All ingredients of this product comply with the New Substances Notification requirements under the Canadian Environmental Protection Act (CEPA).
- California Prop. 65** : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

**16. OTHER INFORMATION**

**HMIS Ratings**

<b>Health</b>	1
<b>Flammability</b>	0
<b>Reactivity</b>	0

**NFPA Ratings**

<b>Health</b>	1
<b>Fire</b>	0
<b>Reactivity</b>	0
<b>Special</b>	-

This information is being provided in accordance with the Occupational Safety and Health Administration (OSHA) regulation (29 CFR 1910.1200). The information supplied is designed for workplaces where product use and frequency of exposure exceeds that established for the labeled consumer use.

**Further information**

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according to Hazard Communication Standard; 29 CFR 1910.1200



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This document has been prepared using data from sources considered to be technically reliable. It does not constitute a warranty, expressed or implied, as to the accuracy of the information contained herein. Actual conditions of use are beyond the seller's control. User is responsible to evaluate all available information when using product for any particular use and to comply with all Federal, State, Provincial and Local laws and regulations.

Prepared by	SC Johnson Global Safety Assessment & Regulatory Affairs (GSARA)
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## Safety Data Sheet

**24 Hour Emergency Phone Numbers**  
**Medical/Poison Control:**  
**In U.S.: Call 1-800-222-1222**

**Outside U.S.: Call your local poison control center**

**Transportation/National Response Center:**

**1-800-535-5053**  
**1-352-323-3500**

NOTE: The National Response Center emergency numbers to be used only in the event of chemical emergencies involving a spill, leak, fire, exposure or accident involving chemicals.

IMPORTANT: Provide this information to employees, customers, and users of this product. Read this SDS before handling or disposing of this product. This product is covered by the OSHA Hazard Communication Standard and this document has been prepared in accordance with requirements of this standard. All abbreviated terms used in this SDS are further described in Section 16.

### 1. Identification

This Safety Data Sheet is available in American Spanish upon request.  
 Los Datos de Seguridad pueden obtenerse en Espanol si lo requiere.

<b>Product Name:</b>	Alex Plus Acrylic Latex Caulk Plus Silicone - All Colors	<b>Revision Date:</b>	4/11/2022
<b>Product UPC Number:</b>	070798742437, 070798742338, 070798742772, 070798742253	<b>Supercedes Date:</b>	New SDS
<b>Product Use/Class:</b>	Caulking Compound	<b>SDS No:</b>	1700665
<b>Manufacturer:</b>	DAP Global Inc. 2400 Boston Street Suite 200 Baltimore, MD 21224-4723 888-327-8477 (non - emergency matters)	<b>Imported by:</b>	DAP Canada 475 Finchdene Square Unit 5 Scarborough, Ontario M1X 1B7 888-327-8477 (non - emergency matters)
	SDS Coordinator: MSDS@dap.com		SDS Coordinator: MSDS@dap.com
	Emergency Telephone: 1-800-535-5053, 1-352-323-3500, 1-800-222-1222		Emergency Telephone: 1-800-535-5053, 1-352-323-3500

**Preparer:** Regulatory and Environmental Affairs

### 2. Hazards Identification

**GHS Classification**

Not a hazardous substance or mixture.

**Symbol(s) of Product**

None

**Signal Word**

Not a hazardous substance or mixture.

**Possible Hazards**

63% of the mixture consists of ingredients of unknown acute toxicity

**3. Composition/Information on Ingredients**

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt. %</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Limestone	1317-65-3	30-60	No Information	No Information
Lubricating petroleum oil	72623-86-0	5-10	GHS07	H332
Glycol ethers	Proprietary	0.1-1.0	No Information	No Information

The text for GHS Hazard Statements shown above (if any) is given in the "Other information" Section.

**4. First-aid Measures**

**FIRST AID - INHALATION:** Material is not likely to present an inhalation hazard at ambient conditions. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

**FIRST AID - SKIN CONTACT:** In case of contact, wash skin immediately with soap and water.

**FIRST AID - EYE CONTACT:** In case of contact, immediately flush eyes with large quantities of water for at least 15 minutes until irritation subsides. Get medical attention immediately.

**FIRST AID - INGESTION:** If swallowed, DO NOT INDUCE VOMITING. Get medical attention immediately.

**5. Fire-fighting Measures**

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** None Known.

**SPECIAL FIREFIGHTING PROCEDURES:** Wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent) and full protective gear. Use water spray to cool exposed surfaces.

**EXTINGUISHING MEDIA:** Alcohol Foam, Carbon Dioxide, Dry Chemical, Foam, Water Spray or Fog, Water

**6. Accidental Release Measures**

**ENVIRONMENTAL MEASURES:** Wipe up or scrape up and contain for salvage or disposal. Clean area as appropriate. Dispose of saturated absorbent or cleaning materials appropriately. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:** Use personal protective equipment as necessary. In case of spillage, absorb with inert material and dispose of in accordance with applicable regulations. Scrape up dried material and place into containers.

**7. Handling and Storage**

**HANDLING:** KEEP OUT OF REACH OF CHILDREN! DO NOT TAKE INTERNALLY. Use only with adequate ventilation. Ensure fresh air entry during application and drying. Wash thoroughly after handling.

**STORAGE:** Avoid excessive heat and freezing. Do not store at temperatures above 120 °F (49 °C). Store away from caustics and oxidizers.

**8. Exposure Controls/Personal Protection****Ingredients with Occupational Exposure Limits**

<u>Chemical Name</u>	<u>ACGIH TLV-TWA</u>	<u>ACGIH-TLV STEL</u>	<u>OSHA PEL-TWA</u>	<u>OSHA PEL-CEILING</u>

Limestone	N.E.	N.E.	15 mg/m3 TWA total dust, 5 mg/m3 TWA respirable fraction	N.E.
Lubricating petroleum oil Glycol ethers	N.E. N.E.	N.E. N.E.	N.E. N.E.	N.E. N.E.

**Further Advice:** MEL = Maximum Exposure Limit OES = Occupational Exposure Standard SUP = Supplier's Recommendation  
Sk = Skin Sensitizer N.E. = Not Established

## Personal Protection



**RESPIRATORY PROTECTION:** No personal respiratory protective equipment normally required.



**SKIN PROTECTION:** Rubber gloves.



**EYE PROTECTION:** Goggles or safety glasses with side shields.



**OTHER PROTECTIVE EQUIPMENT:** Not required under normal use.



**HYGIENIC PRACTICES:** Wash hands before breaks and at the end of workday. Remove and wash contaminated clothing before re-use.

## 9. Physical and Chemical Properties

<b>Appearance:</b>	Colored	<b>Physical State:</b>	Paste
<b>Odor:</b>	Very Slight Ammonia	<b>Odor Threshold:</b>	Not Established
<b>Density, g/cm3:</b>	1.58 - 1.58	<b>pH:</b>	Between 7.0 and 12.0
<b>Freeze Point, °C:</b>	Not Established	<b>Viscosity (mPa.s):</b>	Not Established
<b>Solubility in Water:</b>	Not Established	<b>Partition Coeff., n-octanol/water:</b>	Not Established
<b>Decomposition Temperature, °C:</b>	Not Established	<b>Explosive Limits, %:</b>	N.E. - N.E.
<b>Boiling Range, °C:</b>	100 - 100	<b>Auto-Ignition Temperature, °C</b>	Not Established
<b>Minimum Flash Point, °C:</b>	100	<b>Vapor Pressure, mmHg:</b>	Not Established
<b>Evaporation Rate:</b>	Slower Than n-Butyl Acetate	<b>Flash Method:</b>	Seta Closed Cup
<b>Vapor Density:</b>	Heavier Than Air	<b>Flammability, NFPA:</b>	Non-Flammable
<b>Combustible Dust:</b>	Does not support combustion		

(See "Other information" Section for abbreviation legend)

(If product is an aerosol, the flash point stated above is that of the propellant.)

## 10. Stability and Reactivity

**STABILITY:** Stable under recommended storage conditions.

**CONDITIONS TO AVOID:** Excessive heat and freezing.

**INCOMPATIBILITY:** Incompatible with strong bases and oxidizing agents.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Normal decomposition products, i.e., COx, NOx.

## 11. Toxicological Information

**EFFECT OF OVEREXPOSURE - INHALATION:** Under normal use conditions, this product is not expected to cause adverse health effects. Inhalation of vapors in high concentration may cause mild irritation of respiratory system (nose, mouth, mucous membranes).

**EFFECT OF OVEREXPOSURE - SKIN CONTACT:** Under normal use conditions, this product is not expected to cause adverse health effects. Prolonged or repeated contact with skin may cause mild irritation.

**EFFECT OF OVEREXPOSURE - EYE CONTACT:** Under normal use conditions, this product is not expected to cause adverse health effects. Direct eye contact may cause irritation.

**EFFECT OF OVEREXPOSURE - INGESTION:** Under normal use conditions, this product is not expected to cause adverse health effects. Single dose oral toxicity is very low. Amounts ingested incidental to industrial handling are not likely to cause injury; however, ingestion of large amounts may cause injury.

**CARCINOGENICITY:** No Information

**EFFECT OF OVEREXPOSURE - CHRONIC HAZARDS:** Repeated or prolonged exposure may cause mild irritation of eyes and skin. Constituents of this product include crystalline silica which, if inhalable, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group I carcinogen (lung) based on sufficient evidence in occupationally exposed humans and sufficient evidence in animals. Crystalline silica is also listed by the NTP as a known human carcinogen. Constituents may also contain asbestiform or non-asbestiform tremolite or other silicates as impurities, and above de minimus exposure to these impurities in inhalable form may be carcinogenic or cause other serious lung problems.

**PRIMARY ROUTE(S) OF ENTRY:** Skin Contact

### Acute Toxicity Values

The acute effects of this product have not been tested. Data on individual components are tabulated below

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
1317-65-3	Limestone	6450 mg/kg Rat	N.I.	N.I.
72623-86-0	Lubricating petroleum oil	>5000 mg/kg Rat	>2000 mg/kg Rabbit	N.I.
SEQ548	Glycol ethers	N.I.	N.I.	N.I.

N.I. = No Information

## 12. Ecological Information

**ECOLOGICAL INFORMATION:** Ecological injuries are not known or expected under normal use.

## 13. Disposal Information

**DISPOSAL INFORMATION:** This product does not meet the definition of a hazardous waste according to U.S. EPA Hazardous Waste Management Regulation, 40 CFR Section 261. Dispose as hazardous waste according to all local, state, federal and provincial regulations. State and Local regulations/restrictions are complex and may differ from Federal regulations. Responsibility for proper waste disposal is with the owner of the waste.

**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:** Use personal protective equipment as necessary. In case of spillage, absorb with inert material and dispose of in accordance with applicable regulations. Scrape up dried material and place into containers.

## 14. Transport Information

**SPECIAL TRANSPORT PRECAUTIONS:** No Information

DOT UN/NA Number:	N.A.
DOT Proper Shipping Name:	Not Regulated
DOT Technical Name:	N.A.
DOT Hazard Class:	N.A.
Hazard SubClass:	N.A.
Packing Group:	N.A.



## 15. Regulatory Information

### SARA SECTION 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.

### TOXIC SUBSTANCES CONTROL ACT:

All ingredients in this product are either on TSCA inventory list, or otherwise exempt.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

## 16. Other Information

**Revision Date:** 4/11/2022 **Supersedes Date:** New MSDS  
**Reason for revision:** HazCom2012/GHS Conversion  
**Datasheet produced by:** Regulatory Department

### HMIS Ratings:

Health:	Flammability:	Reactivity:	Personal Protection:
1	0	0	X

VOC Less Water Less Exempt Solvent, g/L: 9.7

VOC Material, g/L: 7

VOC as Defined by California Consumer Product Regulation, Wt/Wt%: 0.02

VOC Actual, Wt/Wt%: 0.4

### Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H332 Harmful if inhaled.

### Icons for GHS Pictograms shown in Section 3 describing each ingredient:

GHS07



Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

DAP believes the data and statements contained herein are accurate as of the date hereof. They are offered in good faith as typical values and not as a product specification. NO WARRANTY OF MERCHANTABILITY, WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED, IS MADE WITH REGARD TO THE INFORMATION HEREIN PROVIDED OR THE PRODUCT TO WHICH THE INFORMATION REFERS. Since this document is intended only as a guide to the appropriate use and precautionary handling of the referenced product by a properly trained person, it is therefore the responsibility of the user to (i) review the recommendations with due consideration for the specific context of the intended use and (ii) determine if they are appropriate.



# Safety Data Sheet

**24 Hour Emergency Phone Numbers**  
**Medical/Poison Control:**  
 In U.S.: Call 1-800-222-1222

**Outside U.S.: Call your local poison control center**

**Transportation/National Response Center:**

**1-800-535-5053**  
**1-352-323-3500**

NOTE: The National Response Center emergency numbers to be used only in the event of chemical emergencies involving a spill, leak, fire, exposure or accident involving chemicals.

**IMPORTANT:** Provide this information to employees, customers, and users of this product. Read this SDS before handling or disposing of this product. This product is covered by the OSHA Hazard Communication Standard and this document has been prepared in accordance with requirements of this standard. All abbreviated terms used in this SDS are further described in Section 16.

## 1. Identification

<b>Product Name:</b>	Alex Plus Acrylic Latex Caulk Plus Silicone - Clear	<b>Revision Date:</b>	4/12/2022
<b>Product UPC Number:</b>	070798180710	<b>Supersedes Date:</b>	12/29/2021
<b>Manufacturer:</b>	DAP Global Inc. 2400 Boston Street Suite 200 Baltimore, MD 21224-4723 888-327-8477 (non - emergency matters)	<b>Product Use/Class:</b>	Caulking Compound
	SDS Coordinator: MSDS@dap.com	<b>SDS No:</b>	1001901
	Emergency Telephone: Transportation: 1-800-535 -5053 1-352-323-3500 Poison Control: 1-800-222-1222	<b>Preparer:</b>	Regulatory and Environmental Affairs

## 2. Hazards Identification

**EMERGENCY OVERVIEW:** Under normal use conditions, this product is not expected to cause adverse health effects. This product contains ethylene glycol.

### GHS Classification

Not a hazardous substance or mixture.

### Symbol(s) of Product

None

### Signal Word

Not a hazardous substance or mixture.

### Possible Hazards

9% of the mixture consists of ingredients of unknown acute toxicity

## 3. Composition/Information on Ingredients

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt. %</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Lubricating petroleum oil	72623-86-0	7-13	GHS07	H332
Ethylene glycol	107-21-1	1-5	GHS07	H332
Glycol ethers	Proprietary	0.1-1.0	No Information	No Information

The text for GHS Hazard Statements shown above (if any) is given in the "Other information" Section.

#### 4. First-aid Measures

**FIRST AID - INHALATION:** Material is not likely to present an inhalation hazard at ambient conditions. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

**FIRST AID - SKIN CONTACT:** In case of contact, wash skin immediately with soap and water.

**FIRST AID - EYE CONTACT:** In case of contact, immediately flush eyes with large quantities of water for at least 15 minutes until irritation subsides. Get medical attention immediately.

**FIRST AID - INGESTION:** If swallowed, DO NOT INDUCE VOMITING. Get medical attention immediately.

#### 5. Fire-fighting Measures

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** None Known.

**SPECIAL FIREFIGHTING PROCEDURES:** Wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent) and full protective gear. Use water spray to cool exposed surfaces.

**EXTINGUISHING MEDIA:** Alcohol Foam, Carbon Dioxide, Dry Chemical, Foam, Water Spray or Fog, Water

#### 6. Accidental Release Measures

**ENVIRONMENTAL MEASURES:** Wipe up or scrape up and contain for salvage or disposal. Clean area as appropriate. Dispose of saturated absorbent or cleaning materials appropriately. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:** Use personal protective equipment as necessary. In case of spillage, absorb with inert material and dispose of in accordance with applicable regulations. Scrape up dried material and place into containers.

#### 7. Handling and Storage

**HANDLING:** KEEP OUT OF REACH OF CHILDREN! DO NOT TAKE INTERNALLY. Use only with adequate ventilation. Ensure fresh air entry during application and drying. Wash thoroughly after handling.

**STORAGE:** Avoid excessive heat and freezing. Do not store at temperatures above 120 °F (49 °C). Store away from caustics and oxidizers.

#### 8. Exposure Controls/Personal Protection

##### Ingredients with Occupational Exposure Limits

<u>Chemical Name</u>	<u>ACGIH TLV-TWA</u>	<u>ACGIH-TLV STEL</u>	<u>OSHA PEL-TWA</u>	<u>OSHA PEL-CEILING</u>
Lubricating petroleum oil	N.E.	N.E.	N.E.	N.E.
Ethylene glycol	25 ppm TWA vapor fraction	50 ppm STEL vapor fraction, 10 mg/m <sup>3</sup> STEL inhalable particulate matter, aerosol only	N.E.	N.E.
Glycol ethers	N.E.	N.E.	N.E.	N.E.

**Further Advice:** MEL = Maximum Exposure Limit OES = Occupational Exposure Standard SUP = Supplier's Recommendation Sk = Skin Sensitizer N.E. = Not Established

**Personal Protection****RESPIRATORY PROTECTION:** No personal respiratory protective equipment normally required.**SKIN PROTECTION:** Rubber gloves.**EYE PROTECTION:** Goggles or safety glasses with side shields.**OTHER PROTECTIVE EQUIPMENT:** Not required under normal use.**HYGIENIC PRACTICES:** Wash hands before breaks and at the end of workday. Remove and wash contaminated clothing before re-use.**9. Physical and Chemical Properties**

<b>Appearance:</b>	White ( changes to clear as it cures )	<b>Physical State:</b>	Paste
<b>Odor:</b>	Very Slight Ammonia	<b>Odor Threshold:</b>	Not Established
<b>Density, g/cm<sup>3</sup>:</b>	1.01 - 1.02	<b>pH:</b>	Between 7.0 and 12.0
<b>Freeze Point, °C:</b>	Not Established	<b>Viscosity (mPa.s):</b>	Not Established
<b>Solubility in Water:</b>	Not Established	<b>Partition Coeff., n-octanol/water:</b>	Not Established
<b>Decomposition Temperature, °C:</b>	Not Established	<b>Explosive Limits, %:</b>	N.E. - N.E.
<b>Boiling Range, °C:</b>	100 - 100	<b>Auto-Ignition Temperature, °C</b>	Not Established
<b>Minimum Flash Point, °C:</b>	100	<b>Vapor Pressure, mmHg:</b>	Not Established
<b>Evaporation Rate:</b>	Slower Than n-Butyl Acetate	<b>Flash Method:</b>	Seta Closed Cup
<b>Vapor Density:</b>	Heavier Than Air	<b>Flammability, NFPA:</b>	Non-Flammable
<b>Combustible Dust:</b>	Does not support combustion		

(See "Other information" Section for abbreviation legend)

(If product is an aerosol, the flash point stated above is that of the propellant.)

**10. Stability and Reactivity****STABILITY:** Stable under recommended storage conditions.**CONDITIONS TO AVOID:** Excessive heat and freezing.**INCOMPATIBILITY:** Incompatible with strong bases and oxidizing agents.**HAZARDOUS DECOMPOSITION PRODUCTS:** Normal decomposition products, i.e., CO<sub>x</sub>, NO<sub>x</sub>.**11. Toxicological Information****EFFECT OF OVEREXPOSURE - INHALATION:** Under normal use conditions, this product is not expected to cause adverse health effects. Inhalation of vapors in high concentration may cause mild irritation of respiratory system (nose, mouth, mucous membranes).**EFFECT OF OVEREXPOSURE - SKIN CONTACT:** Under normal use conditions, this product is not expected to cause adverse health effects. Prolonged or repeated contact with skin may cause mild irritation.**EFFECT OF OVEREXPOSURE - EYE CONTACT:** Under normal use conditions, this product is not expected to cause adverse health effects. Direct eye contact may cause irritation.**EFFECT OF OVEREXPOSURE - INGESTION:** Under normal use conditions, this product is not expected to cause adverse health effects. Single dose oral toxicity is very low. Amounts ingested incidental to industrial handling are not likely to cause injury; however, ingestion of large amounts may cause injury. Ingestion of ethylene glycol can cause gastrointestinal irritation, nausea, vomiting, diarrhea and if ingested in sufficient quantities, death.**CARCINOGENICITY:** No Information

**EFFECT OF OVEREXPOSURE - CHRONIC HAZARDS:** Repeated or prolonged exposure may cause mild irritation of eyes and skin. Ethylene Glycol may cause kidney and liver damage upon prolonged and repeated overexposures. Studies have shown that repeated inhalation of ethylene glycol has produced adverse cardiovascular changes in laboratory animals. Ethylene glycol has been shown to cause birth defects in laboratory animals.

**PRIMARY ROUTE(S) OF ENTRY:** Skin Contact

#### Acute Toxicity Values

The acute effects of this product have not been tested. Data on individual components are tabulated below

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
72623-86-0	Lubricating petroleum oil	>5000 mg/kg Rat	>2000 mg/kg Rabbit	N.I.
107-21-1	Ethylene glycol	4700 mg/kg Rat	9530 mg/kg Rabbit	N.I.
SEQ548	Glycol ethers	N.I.	N.I.	N.I.

N.I. = No Information

## 12. Ecological Information

**ECOLOGICAL INFORMATION:** Ecological injuries are not known or expected under normal use.

## 13. Disposal Information

**DISPOSAL INFORMATION:** This product does not meet the definition of a hazardous waste according to U.S. EPA Hazardous Waste Management Regulation, 40 CFR Section 261. Dispose as hazardous waste according to all local, state, federal and provincial regulations. State and Local regulations/restrictions are complex and may differ from Federal regulations. Responsibility for proper waste disposal is with the owner of the waste.

**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:** Use personal protective equipment as necessary. In case of spillage, absorb with inert material and dispose of in accordance with applicable regulations. Scrape up dried material and place into containers.

## 14. Transport Information

DOT UN/NA Number:	N.A.
DOT Proper Shipping Name:	Not Regulated
DOT Technical Name:	N.A.
DOT Hazard Class:	N.A.
Hazard SubClass:	N.A.
Packing Group:	N.A.

## 15. Regulatory Information

### U.S. Federal Regulations:

#### CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

None Known

#### SARA SECTION 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Ethylene glycol	107-21-1

**TOXIC SUBSTANCES CONTROL ACT:**

All ingredients in this product are either on TSCA inventory list, or otherwise exempt.  
This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

**16. Other Information**

**Revision Date:** 4/11/2022 **Supersedes Date:** 12/29/2021

**Reason for revision:** Substance Hazard Threshold % Changed  
Substance and/or Product Properties Changed in Section(s):  
01 - Product Information

**Datasheet produced by:** Regulatory Department

**HMIS Ratings:**

<b>Health:</b>	<b>Flammability:</b>	<b>Reactivity:</b>	<b>Personal Protection:</b>
1	0	0	X

**VOC Less Water Less Exempt Solvent, g/L:** 41.1

**VOC Material, g/L:** 22

**VOC as Defined by California Consumer Product Regulation, Wt/Wt%:** 0.01

**VOC Actual, Wt/Wt%:** 2.2

**Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H332 Harmful if inhaled.

**Icons for GHS Pictograms shown in Section 3 describing each ingredient:**

GHS07



Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

DAP believes the data and statements contained herein are accurate as of the date hereof. They are offered in good faith as typical values and not as a product specification. NO WARRANTY OF MERCHANTABILITY, WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED, IS MADE WITH REGARD TO THE INFORMATION HEREIN PROVIDED OR THE PRODUCT TO WHICH THE INFORMATION REFERS. Since this document is intended only as a guide to the appropriate use and precautionary handling of the referenced product by a properly trained person, it is therefore the responsibility of the user to (i) review the recommendations with due consideration for the specific context of the intended use and (ii) determine if they are appropriate.



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English-US

**Last Revision Date:** June, 2024

**Supersedes:** May, 2022

## Technical Data Sheet

3M™ Fastbond™ Contact Adhesive 30-NF



[Product Details](#)



[Regulatory Info/SDS](#)

### **Product Description**

3M™ Fastbond™ Contact Adhesive 30-NF is a water-dispersed, sprayable contact adhesive for long bonding range.

### **Product Features**

- Non-flammable in the wet state.
- Post-formable and heat resistant.
- Bonds most foamed plastics, plastic laminate, wood, plywood, and canvas to themselves and to each other.
- 3M™ Fastbond™ Contact Adhesive 30 has been tested and approved for use by the Woodwork Institute of California under the provisions of ANSI/HPMA HP 1983 for Type II adhesive and the heat resistance test set forth in its Manual of Millwork.
- Fastbond contact adhesive 30 is recognized under the Component Program Underwriter's Laboratories, Inc. Component Recognition Program Guide GSRJ2, File R14485, Door Construction Materials. For use with swinging type fire doors of the hollow metal and steel composite types rated up to and including 3 hours.
- PPAP (Production Part Approval Process) documentation has been issued for 3M™ Fastbond™ Contact Adhesive 30H. (30 Low Mist)
- Not recommended for drywall laminating or for bonding metal surfaces (unless metal surfaces are completely dried by force drying and protected from moisture).
- Certified to GREENGUARD® Product Emission Standard For Children and Schools(SM) for low emitting interior building materials:
  - Addresses or Contributes to LEED® EQ Credit 4.1: Low Emitting Materials: Adhesive and Sealants
  - Addresses or Contributes to LEED® EQ Credit 4.3: Low Emitting Materials: Flooring Materials
  - Addresses or Contributes to LEED® EQ Credit 4.4: Low Emitting Materials: Composite Wood and Agrifiber Products
  - Addresses or Contributes to LEED® EQ Credit 4.5: Low Emitting Materials: Furniture and Furnishings
  - Addresses or Contributes to LEED® EQ Credit 4.6: Low Emitting Materials: Ceiling and Wall Systems



### **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Typical Uncured Physical Properties

Attribute Name	Value
Net Weight	8.9 — 9.3 lb/gal

## Typical Physical Properties

Attribute Name	Temperature	Value
Color		Green when wet. Darker green when dry. Neutral, White (Wet), Clear (Dry)
Solids Content by Weight		47 — 51 %
Base		Polychloroprene
Solvent Resistance		Water Methanol <2% Toluene <3%
Coverage		680 ft <sup>2</sup> /gal <sup>1</sup>
Viscosity	27 °C (80 °F)	200 — 750 cP <sup>2</sup>

<sup>1</sup> @ 3 g/ft<sup>2</sup> dry

<sup>2</sup> Brookfield Viscometer RVF #2 spindle @ 20 rpm

Attribute Name	Value
*Note	When bonding wood veneers, success is dependent on many variables such as environmental conditions, bonding process, type of base material, type of veneer, adhesive type and top coat finishing systems to name a few. For un-backed wood veneers, water based contact adhesives are not recommended. It is the user's responsibility to thoroughly test any adhesive for its suitability in bonding wood veneers. It is also recommended to follow the veneer manufacturers recommendation and industry guidelines.

## Typical Performance Characteristics

### 180° Peel Adhesion

Substrate: Canvas to Steel

Dwell Time	Temperature	Value
24 h	22 °C (72 °F)	400 oz/in
72 h	22 °C (72 °F)	560 oz/in
120 h	22 °C (72 °F)	480 oz/in
168 h	22 °C (72 °F)	320 oz/in
2 week	22 °C (72 °F)	320 oz/in
3 week	22 °C (72 °F)	240 oz/in
3 week	-34 °C (-29 °F)	80 oz/in
3 week	66 °C (150 °F)	160 oz/in
3 week	82 °C (180 °F)	160 oz/in



## Overlap Shear Strength

Substrate: Birch to Birch

Temperature	Test Condition	Value
22 °C (72 °F)		480 lb/in <sup>2</sup> <sup>1</sup>
	-34°C (-30°F)	1,100 lb/in <sup>2</sup> <sup>1</sup>
	82°C (180°F)	60 lb/in <sup>2</sup> <sup>1</sup>
	93°C (200°F)	30 lb/in <sup>2</sup> <sup>1</sup>
	107°C (225°F)	40 lb/in <sup>2</sup> <sup>1</sup>

<sup>1</sup> 1/8in thick substrates

## Static Shear

Substrate: Birch to High-Pressure Laminate

Dwell Time	Temperature	Value
3 month	22 °C (72 °F)	315 lb/in <sup>2</sup> <sup>1</sup>
3 month	66 °C (150 °F)	140 lb/in <sup>2</sup> <sup>1</sup>
3 month	82 °C (180 °F)	80 lb/in <sup>2</sup> <sup>1</sup>
6 month	22 °C (72 °F)	305 lb/in <sup>2</sup> <sup>1</sup>
6 month	66 °C (150 °F)	150 lb/in <sup>2</sup> <sup>1</sup>
6 month	82 °C (180 °F)	75 lb/in <sup>2</sup> <sup>1</sup>
9 month	22 °C (72 °F)	285 lb/in <sup>2</sup> <sup>1</sup>
9 month	66 °C (150 °F)	125 lb/in <sup>2</sup> <sup>1</sup>
9 month	82 °C (180 °F)	50 lb/in <sup>2</sup> <sup>1</sup>
	22 °C (72 °F)	265 lb/in <sup>2</sup> <sup>1</sup>
	66 °C (150 °F)	130 lb/in <sup>2</sup> <sup>1</sup>
	82 °C (180 °F)	30 lb/in <sup>2</sup> <sup>1</sup>

<sup>1</sup> Laminate sprayed with adhesive, dried, and stored @RT for the given time (free of dust and dirt). Adhesive sprayed to birch and dried for 10 min. Pinch roller bond samples and aged 3 weeks. Adhesive can be activated with certain contact adhesives.

## Flatwise Tensile Strength

Temperature	Value
22 °C (72 °F)	113 (particle board failure) lb/in <sup>2</sup> <sup>1</sup>
66 °C (150 °F)	55 lb/in <sup>2</sup> <sup>1</sup>
82 °C (180 °F)	30 lb/in <sup>2</sup> <sup>1</sup>
93 °C (200 °F)	27 lb/in <sup>2</sup> <sup>1</sup>

<sup>1</sup> High pressure laminate/particle board. Test speed = 0.05 in./min.

## **Handling/Application Information**

### **Directions for Use**

1. **Surface Preparation:** Surfaces must be clean, dry and dust free. Wiping with a solvent such as 3M™ Scotch-Grip™ Solvent No. 3\* will aid in removing oil and dirt. Temperature of adhesive and surfaces during fabrication should be at least 65°F (18°C). If used for decorative plastic laminates, the laminate should have reached moisture equilibrium for the shop conditions.
  2. **Application:** Apply a uniform, generous coat of adhesive to both surfaces with a nylon brush, roller (texturing type), or spray. One coat is usually sufficient on most surfaces. Dull spots when dry indicate insufficient adhesive. Very porous material may require more than one coat. (Allow adhesive to dry completely between coats.) A uniform, glossy film indicates sufficient adhesive.
  3. **Coverage:** Coverage is dependent upon porosity of the substrate and the method by which the adhesive is applied. Use 3.0-3.5 gms/ft<sup>2</sup> of dry adhesive per surface for wood, particle board and high pressure laminates with the adhesive applied by spray or roller. More adhesive (lower coverage) is recommended if very soft wood, fabrics, foams, etc. are to be bonded, or if the adhesive is applied by brushing.
  4. **Drying Time:** The adhesive dries sufficiently in 30 minutes under normal temperatures and humidities to make bonds. High humidity will slow the drying; high temperature will speed the drying. After the adhesive is dry the bond must be completed within four hours.
  5. **Assembly:** Spacers, such as dowels or strips of laminate, may be used to help prevent premature adhesive to adhesive contact and bonding prior to positioning. Slide out the spacers and apply uniform pressure, working toward the edges.  
A 3 in wide (maximum) roller with maximum body pressure should be used to help ensure adequate contact and bonding, especially on edges. Bonded assemblies may be machined, trimmed, etc. immediately after bonding. The use of a pinch or nip roll is preferred for optimum performance.
  6. **Cleanup:** If adhesive has not dried, clean equipment with water containing a small amount of detergent.\*\* Adhesive cannot be cleaned off rollers or brushes after it has dried.
- \*When using solvents, extinguish all ignition sources, including pilot lights, and follow the manufacturer's precautions and directions for use.  
\*\*Cleaning solution: One pint of cleaner to five gallons of water. Flush with clean water.

### **Application Techniques**

**Working Temperature:** The adhesive and both surfaces to be bonded should be 65°F (18°C) or above at the time of bonding. After storage at low temperature and before using, the adhesive must be warmed to room temperature. Do not place in oven or on stove; bring to temperature by placing in a warm room. If this is not done, the open time and other working properties of the adhesive may be adversely affected.

**Use Enough Adhesive:** It is important to remember that it is difficult to use too much adhesive, but you can have problems if you don't use enough. 3M™ Fastbond™ Contact Adhesive 30 must be applied to both surfaces. Adhesive can be applied by spray (see Application Equipment Suggestions), brush or a texturing type roller.

Non-porous surfaces should require only one coat, while porous surfaces may require two coats. Wherever you use more than one coat, be sure to let the adhesive dry completely between coats. Hardwoods, tempered hardboard and decorative laminates are non-porous. Soft woods, untempered hardboard, plywood and plaster are typical porous surfaces which may require two coats.

**Note:** 3M water-dispersed contact adhesives should never be thinned.

**Let Adhesive Dry Completely:** Under normal temperature and humidity conditions, Fastbond contact adhesive 30 will dry in approximately 30 minutes. In very warm, low humidity conditions, drying may take as little as 10-15 minutes. Lower temperatures and higher humidity mean slower drying. When the adhesive coating completely loses its milky appearance and becomes clear it is ready to bond. You have four (4) hours after the adhesive is dry in which to complete the bonding job. You can bond as soon as it is dry, but the longer you wait the stronger the initial bond will be.

To speed drying, infrared heat lamps may be used. When force drying is used, assembly and bonding must be completed while one or both of the bonding surfaces is warm. If both surfaces are cold, reheat either or both before bonding.

If your two surfaces do not grab onto each other immediately when brought into contact, the adhesive has dried too long or not enough adhesive was applied. In either case, another coat of adhesive over each surface will remedy the problem.

**Apply Pressure Thoroughly:** Bonding is immediate upon contact. Sustained pressure is not required, but good uniform pressure must be applied to every square inch of the surface. Apply pressure by using heavy body pressure on a small (not over 3") hand "J"-roller. The use of a pinch roll is preferred for optimum performance.

**Note:** Rolling pins and other wide rollers are unsatisfactory because they bridge low spots and because they distribute the pressure over too large an area.

**Assembling:** Position the surfaces carefully before assembly. No adjustment is possible after the adhesive films make contact. Use the paper slip sheet method or spacers to position large pieces.

**Finishing:** Bonded assemblies can be machined, trimmed and finished immediately after bonding.

**Cleaning:**Brushes or rollers which are to be reused should be wrapped with plastic wrap to keep adhesive wet as complete cleaning is difficult.

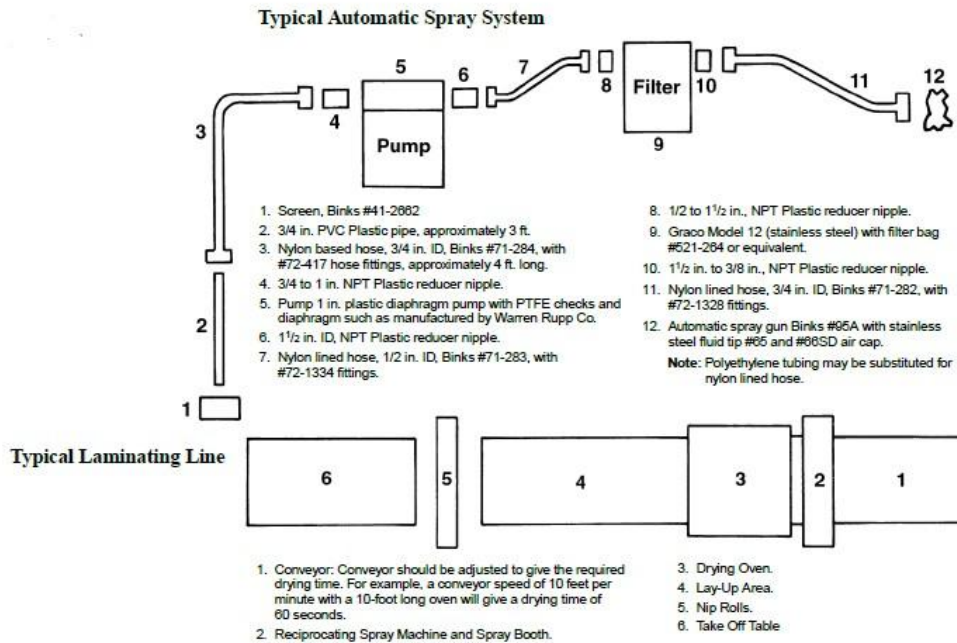
**Note:**Never pour solvent onto a bonded surface; it will attack the adhesive line and weaken the bond. Just wipe with cloth dampened in solvent or cleaner such as 3M™ Citrus Base Cleaner.\* Turpentine will not dissolve the adhesive.  
\*When using solvents, extinguish all ignition sources, including pilot lights, and follow the manufacturer's precautions and directions for use.

**Application Equipment**

**Note:**Appropriate application equipment can enhance adhesive performance. We suggest the following application equipment for the user's evaluation in light of the user's particular purpose and method of application.

1. Air Atomizing Spray Equipment

Hand Held Spray Applicators	Air Cap	Fluid Tip	Air Pressure	Approximate Air Requirement	Fluid Flow*
Binks 2001SS, 95	66SD	65SS	10-15 psi	6 scfm @ 20 psi	9-12 fl. oz./min.
DeVilbiss MSA-510	#30	FF	10-15 psi	6 scfm @ 20 psi	9-12 fl. oz./min.
<b>H.V.L.P. (high volume, low pressure)</b>					
Binks Mach 1	95P	94F	30 psi	11 scfm @ 30 psi	9-12 fl. oz./min.
<b>Automatic Spray Applicators</b>					
Binks No. 95A	66SD	65SS	10-15 psi	6 scfm @ 20 psi	9-12 fl. oz./min.
H.V.L.P. Mach 1A	95P	94F	30 psi	11 scfm @ 30 psi	9-12 fl. oz./min.



\*To measure fluid flow: Pressurize fluid source only; pull trigger; flow material into measuring device for 60 seconds; increase or decrease fluid source pressure to obtain desired fluid flow.

**Note:**Low pressure, air operated piston pumps should not be used with these products.

- 2. Pressure Pot: Polyethylene liner. Dip tube and fittings should be plastic or stainless steel.
- 3. Pumping Equipment: 1 in plastic diaphragm pump with PTFE checks and diaphragms such as manufactured by Warren Rupp Co.
- 4. Filter: (pump output) Graco model 12 (stainless steel) with filter bag #521-264 or equivalent.
- 5. Airless Spray: This product can be airless sprayed. Fluid tips ranging from .018 in to .031 in at fluid pressures up to 1,100 psi are normally used.
- 6. Hoses: All material hoses should be nylon or polyethylene lined with plastic or stainless steel fittings.

7. Roll Coating: 3M™ Fastbond™ Contact Adhesive 30H may be coated with a machine type roll coater such as manufactured by Black Bros., Mendota, IL. Roll covering should be urethane with 24 grooves per inch for most applications.

#### Start Up, Maintenance and Shut Down for Automatic Spray Lines:

Water-based adhesives differ from solvent based adhesives in two major respects:

1. Dried water-based adhesive will not dissolve in the wet adhesive.
2. The presence of water in the system creates the potential for corrosion of or reaction with certain metals, such as copper, brass, steel, aluminum, etc. As a result, extra care is required to assure proper functioning of spray equipment. The attached schematic of a suggested spray system, start-up

procedure for this system, and suggested maintenance program, were developed with the properties of 3M water-based adhesives in mind.

#### Start-Up Procedure for Air Atomizing Spray System with Rupp Pump

1. Connect pump to piping system. Flush lines and pipes with hot, soapy water\* to remove possible contaminants before attaching pump or spray gun. Flush thoroughly with clean water. Blow out excess water. Do not connect fluid line to spray applicator.
2. If pump has not been supplied with air regulator, attach regulator and gauge to air inlet of pump.
3. Close air inlet valve on pump and attach regulator inlet to air supply.
4. Adjust regulator to "0" pressure reading on the gauge.
5. Open air inlet valve all the way and tighten lock nut.
6. Insert suction tube in adhesive so that inlet to tube is at bottom of container.
7. Direct end of fluid hose into a waste container.
8. Start pump by increasing regulated inlet air pressure (approximately 5 psi will be required).
9. Run pump until all traces of air are out of the system and adhesive is flowing in a steady, uninterrupted stream.
10. Shut off pump by reducing inlet air pressure to "0" psi or disconnecting inlet air line from regulator.
11. Immediately connect fluid hose to spray applicator.
12. Turn on pump and manually trigger applicator a few times to purge air from applicator.
13. Set flow rate of spray applicator by increasing or decreasing inlet air pressure to pump (normally 5-30 psi).
14. Adjust atomizing air pressure and fan air to obtain desired spray pattern (normally 10-20 psi).

\*Cleaning solution: One pint detergent to five gallons of water. Flush with clean water.

#### Maintenance Program

1. Filter: Follow the manufacturer's instructions for disassembling filter. Remove dirty filter bag and replace with clean bag. Do not allow adhesive to dry. Reassemble filter immediately.

2. Pump: To remove pump from system for cleaning, disconnect fluid line at outlet of pump and insert threaded plug into fluid line to prevent drying of adhesive. Remove suction line from adhesive and place in 5 gallons of soapy water.\*\* Flush through the pump. Disconnect siphon line at inlet to pump and invert pump to allow water to drain out. Follow disassembly instructions to remove manifold, diaphragms and valves. Soak these parts in 3M™ Adhesive Remover or equivalent until adhesive has been sufficiently loosened and can be rubbed off.\* Dry parts overnight at room temperature or 2 to 3 hours at 120°F (49°C) before reassembling pump. Do not install parts until all odor is gone. If pump must be returned to service quickly, a second set of diaphragms and valves should be purchased and installed while the first set is being cleaned. To put the pump back into operation, follow steps 6 through 12 in Start-Up Procedure.

3. Spray Applicator: Should the fluid tip become plugged, shut off pump by reducing inlet air pressure to "0" psi, or disconnect inlet air. Manually trigger applicator to relieve pressure in fluid lines. Remove tip, wipe any particles from fluid needle with damp cloth and immediately install a clean fluid tip. (**Note:** Fluid tips must be stainless steel.) Do not allow adhesive to dry in applicator or tip. Plugged tip may be rinsed in water and soaked in mineral spirits, followed by brushing with stiff bristle brush to remove adhesive. Air caps which become coated with adhesive should be replaced with clean caps. Soak adhesive coated caps in mineral spirits to clean.\*

\*When using solvents, extinguish all ignition sources, including pilot lights, and follow the manufacturer's precautions and directions for use.

\*\*Cleaning solution: One pint cleaner to five gallons of water. Flush with clean water.

#### Attention:

1. Do not use fluid lines that have previously been used with solvents whether flammable or non-flammable.
2. Do not use "rubber" lined hose. Hose should be either flexible polyethylene or nylon lined. All hose and pipe fittings should be plastic or stainless steel. DO NOT use copper, aluminum, brass or steel fittings.
3. A pressure pot may be used in place of the pump. In this case, a polyethylene bag liner should be used. Also the DIP TUBE AND FITTINGS SHOULD BE CHANGED TO PLASTIC OR STAINLESS STEEL.

## Industry Specifications

Tested to GMW 14892

- Tested and approved for use by the Woodwork Institute of California under the provisions of ANSI/HPMA HP 1983 for Type II adhesive and the heat resistance test set forth in its Manual of Millwork.
- Recognized under the Component Program Underwriter's Laboratories, Inc. Component Recognition Program Guide GSRJ2, File R14485, Door Construction Materials. For use with swinging type fire doors of the hollow metal and steel composite types rated up to and including 3 hours.
- PPAAP (Production Part Approval Process) documentation has been issued for 3M™ Fastbond™ Contact Adhesive 30H.

(30 Low Mist)

- Certified to GREENGUARD® Product Emission Standard For Children and Schools(SM) for low emitting interior building materials:
  - Addresses or Contributes to LEED® EQ Credit 4.1: Low Emitting Materials: Adhesive and Sealants
  - Addresses or Contributes to LEED® EQ Credit 4.3: Low Emitting Materials: Flooring Materials
  - Addresses or Contributes to LEED® EQ Credit 4.4: Low Emitting Materials: Composite Wood and Agrifiber Products
  - Addresses or Contributes to LEED® EQ Credit 4.5: Low Emitting Materials: Furniture and Furnishings
  - Addresses or Contributes to LEED® EQ Credit 4.6: Low Emitting Materials: Ceiling and Wall Systems

## **Storage and Shelf Life**

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original, unopened packaging, out of direct sunlight. Lower temperatures cause increased viscosity of a temporary nature. Product will become unusable with prolonged storage under 4°C (40°F). Protect from freezing. For best performance, use this product within 21 months from date of manufacture.

## **Precautionary Information**

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577

## **Automotive Disclaimer**

### **Select Automotive Applications:**

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

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## **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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